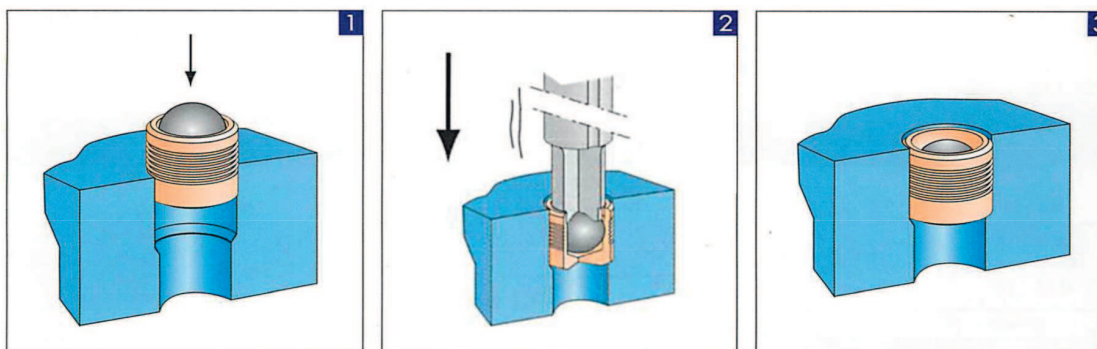




EXPANSEUR PLUG EIS

The American choice at the right price!

IV. INSTALLATION INSTRUCTIONS



Insertion :

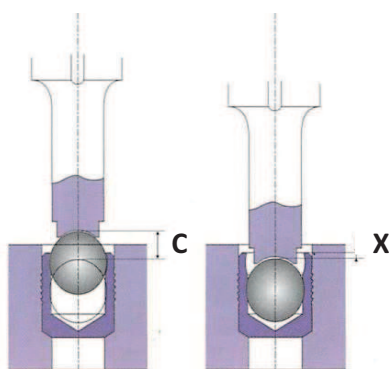
Insert the expanseur plug, ball to the top, in the designed shoulder.

Fastening :

Push in the ball by using the setting tool with the help of a hammer or a press.

Compulsory control

The ball has to be located at a X distance under the expanseur plug top.
(see table below)



The ball driving in setting is important as it guarantees a proper anchorage of the plug into the base material. It is essential to follow the instructions listed below. (for a press installation, limit the low stroke point).

Ø Expansur plug		3	4	5	6	7	8	9	10	12	14	16	18	20	22
C (mm)	Ball driving in stroke	1,2	1,5	2,0	2,5	3,0	3,5	4,0	4,5	5,5	6,35	7,0	8,0	9,0	10,0
X + - 0,2 (mm)	Top of the ball position compared with the upper side of the sleeve	0,4	0,2	0,4	0,4	0,4	0,3	0,4	0,4	0,4	0,4	0,6	0,6	0,8	0,8